

Systemkompatibilität für BEGO 3D-Druck Materialien – DE

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For detailed information on the production workflow, please refer to the instructions for use of the respective VarseoSmile or VarseoWax resins.
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System compatibility Overview for BEGO 3D-printing materials – EN

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VarseoSmile TriniQ

Definitive Kronen, Brücken und Prothesenzähne



Kompatible 3D-Drucker (1/2):

	SOL ^{A1} Nestingsoftware: Alpha AI
	MAX UV 385nm MAX 405nm MAX 2 Ultra Nestingsoftware: Composer
	Varseo XS Nestingsoftware: CAMCreator Print
DENTAL MAKERS 	Lightbuilder 4K 2.0 ^{A13} Nestingsoftware: Chitubox
	Form 4B ^{A7} Nestingsoftware: PreForm
	Original Prusa Medical One Nestingsoftware: PrusaSlicer Medical
	D20+ / D20 II D30+ / D30 II D50+ ONE (Dental) Nestingsoftware: Netfabb RapidShape engine
	Edge E2 ^{A16} Edge mini ^{A16} Nestingsoftware: Shapepanel

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VarseoSmile TriniQ

Definitive Kronen, Brücken und Prothesenzähne



Kompatible 3D-Drucker (2/2):

 SHINING 3D [®] *	AccuFab L4D ^{A3} AccuFab CEL ^{A3} Nestingsoftware: AccuWare
 LINIZ *	UBEE ^{A15} Nestingsoftware: UnizDental
 ZYLO *	ZyloDent Nestingsoftware: ZyloPrep

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VarseoSmile TriniQ

Definitive Kronen, Brücken und Prothesenzähne



Kompatible Reinigungsprozesse (1/1):

	Cleani Lösungsmittel: Isopropanol 99 % Parameter: 3 Min + 3 Min
	Reinigung im Ultraschallbad Lösungsmittel: Isopropanol 99 %, Ethanol 96 % oder Inova Print Wash Parameter: 3 Min + 2 Min
	FormWash Lösungsmittel: Isopropanol 99 % Parameter: 3 Min Mit frischem Lösungsmittel absprühen
	Original Prusa Medical CW One Lösungsmittel: Isopropanol 99 % Parameter: 3 Min Mit frischem Lösungsmittel absprühen
	RS Wash Lösungsmittel: Isopropanol 99 % Parameter: 4 min Reservoir 1 3 Min Reservoir 2 3 Min trocknen Mit frischem Lösungsmittel absprühen
	ZyloDent Lösungsmittel: Isopropanol 99 % Parameter: 3 Min Mit frischem Lösungsmittel absprühen

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VarseoSmile TriniQ

Definitive Kronen, Brücken und Prothesenzähne



Kompatible Nachbelichtungsprozesse (1/2):

	Curie^{B1} Belichtungszeit: 2 x 2,5 Min Belichtungsparameter: P13 D8 T2.30 BOn Curie Plus^{B1} Belichtungszeit: 2 x 2 Min Belichtungsparameter: P9 D8 T2.00 BOn
	Otoflash^{B1} Belichtungszeit: 2 x 2.000 Blitze Belichtungsparameter: / Varseo Cure^{B1} Belichtungszeit: 2 x 2,5 Min Belichtungsparameter: P13 D8 T2.30 BOn
	FormCure^{B1} Belichtungszeit: 2 x 20 Min Belichtungsparameter: 60 °C FastCure^{B1} Belichtungszeit: 2 x 2 Min Belichtungsparameter: Intensität Lvl 1 (Siehe vorprogrammiertes Profil VarseoSmile TriniQ) FormCure 2nd Generation Belichtungszeit: 10 Min Belichtungsparameter: 60 °C (Siehe vorprogrammiertes Profil VarseoSmile TriniQ)
	Original Prusa Medical CW One^{B1} Belichtungszeit: 2 x 10 Min Belichtungsparameter: 20°C

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VarseoSmile TriniQ

Definitive Kronen, Brücken und Prothesenzähne



Kompatible Nachbelichtungsprozesse (2/2):

 *	RS Cure Belichtungszeit: 15 Min Belichtungsparameter: 385nm + 405nm, 100% Power, kein Vakuum
 *	ShapeCure D^{B1} Belichtungszeit: 2 x 2 Min Belichtungsparameter: 40 % Power, Fan On
 *	FabCure 2^{B1} Belichtungszeit: 2 x 5 Min Belichtungsparameter: 20 °C
 *	UCURE^{B1} Belichtungszeit: 2 x 5 Min Belichtungsparameter: Lvl 1
 *	ZyloDent Belichtungszeit: 10 Min Belichtungsparameter: 45 °C

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VarseoSmile Crown ^{plus}

Permanente Einzelkronen, Inlays, Onlays und Veneers



Kompatible 3D-Drucker (1/2):

 ACKURETTA *	DENTIQ ^{A4} Freeshape 120 ^{A4} SOL ^{A1} Nestingsoftware: Alpha AI
ASIGA *	MAX UV 385nm MAX 405nm MAX 2 Ultra Nestingsoftware: Composer
 BEGO	Varseo XS Varseo S ^{A6} Varseo L ^{A6} Varseo ^{A6} Nestingsoftware: CAMCreator Print
 DEKEMA *	Trix print ^{2 A1} Nestingsoftware: TrixCam
DENTAL MAKERS  *	Lightbuilder 4K 2.0 ^{A13} Nestingsoftware: Chitubox
formlabs  *	Form 3B ^{A6 A8} Form 3B+ ^{A6 A8} Nestingsoftware: PreForm
ivoclar *	PrograPrint PR5 Nestingsoftware: PrograPrint CAM
 MICROLAY ^{SLA SYSTEMS} *	Versus 385 Nestingsoftware: MicroForm
PLANMECA *	Creo C5 ^{A5} Nestingsoftware: Planmeca Creo C5 Studio
 PRUSA ^{RESEARCH} by JOSEF PRUSA *	Original Prusa Medical One Nestingsoftware: PrusaSlicer Medical

VarseoSmile Crown ^{plus}



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Permanente Einzelkronen, Inlays, Onlays und Veneers

Kompatible 3D-Drucker (2/2):

 *	D10+ D20+ / D20 II D30+ / D30 II D50+ ONE (Dental) Nestingsoftware: Netfabb RapidShape engine
RAYSHAPE *	Edge E2 ^{A16} Edge mini ^{A16} Nestingsoftware: Shapepanel
 *	AccuFab D1S ^{A2} AccuFab L4D ^{A2} Nestingsoftware: AccuWare
 *	Pro 55 / Pro 55S Pro 95 / Pro 95S Pro 2 ^{A12} Nestingsoftware: RayWare
 *	UBEE ^{A15} Nestingsoftware: UnizDental
 *	VeriBuild ^{A4} VeriEko ^{A1} Nestingsoftware: Alpha 3D ^{A14}

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VarseoSmile Crown ^{plus}

Permanente Einzelkronen, Inlays, Onlays und Veneers



Kompatible Reinigungsprozesse (1/2):

	Cleani Lösungsmittel: Isopropanol 99 % Parameter: 3 Min Reservoir 1 3 Min Reservoir 2 Mit frischem Lösungsmittel absprühen
	Reinigung im Ultraschallbad Lösungsmittel: Isopropanol 99 %, Ethanol 96 % Parameter: 3 Min + 2 Min Mit frischem Lösungsmittel absprühen Manuelle Reinigung mit Tensiden Lösungsmittel: Inova PrintWash Details: Siehe letzte Seite
	PrograPrint Clean Lösungsmittel: Isopropanol 99 % Parameter: 3 min Reservoir 1 3 Min Reservoir 2 Mit frischem Lösungsmittel absprühen
	FormWash Lösungsmittel: Isopropanol 99 % Parameter: 3 Min Mit frischem Lösungsmittel absprühen
	RS Wash: Lösungsmittel: Isopropanol 99 % Parameter: 4 min Reservoir 1 3 Min Reservoir 2 3 Min trocknen Mit frischem Lösungsmittel absprühen

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VarseoSmile Crown ^{plus}

Permanente Einzelkronen, Inlays, Onlays und Veneers



Kompatible Reinigungsprozesse (2/2):

	ProWash/Dry / ProWash S Lösungsmittel: Isopropanol 99 % Parameter: 4 min Reservoir 1 3 Min Reservoir 2 3 Min trocknen Mit frischem Lösungsmittel absprühen
	VeriWash / VeriWhirl Lösungsmittel: Isopropanol 99 % Parameter: 3 Min + 3 Min Mit frischem Lösungsmittel absprühen

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VarseoSmile Crown ^{plus}

Permanente Einzelkronen, Inlays, Onlays und Veneers



Kompatible Nachbelichtungsprozesse (1/2):

	Curie ^{B1} Belichtungszeit: 2 x 2,5 Min Belichtungsparameter: P13 D8 T2.30 BOn Curie Plus ^{B1} Belichtungszeit: 2 x 2 Min Belichtungsparameter: P9 D8 T2.00 BOn
	Otoflash ^{B1} Belichtungszeit: 2 x 2.000 Blitze Belichtungsparameter: / Varseo Cure ^{B1} Belichtungszeit: 2 x 2,5 Min Belichtungsparameter: P13 D8 T2.30 BOn
	Prograprint Cure ^{B1 B2} Belichtungszeit: 2 x 2 Min Belichtungsparameter: 25 % Intensität, 405nm – Nachbelichtung auf dem PrograPrint Object Holder
	HiLite Power ^{B1} Belichtungszeit: 2 x 90s Belichtungsparameter: /
	FormCure ^{B1} Belichtungszeit: 2 x 20 Min Belichtungsparameter: 60 °C FastCure ^{B1} Belichtungszeit: 2 x 2,5 Min Belichtungsparameter: Intensität Lvl 1 (Siehe vorprogrammiertes Profil Permanent Crown) FormCure 2nd Generation Belichtungszeit: 10 Min Belichtungsparameter: 60 °C (Siehe vorprogrammiertes Profil Permanent Crown)

VarseoSmile Crown ^{plus}

Definitive Kronen, Brücken und Prothesenzähne



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Kompatible Nachbelichtungsprozesse (2/2):

	RS Cure Belichtungszeit: 15 Min Belichtungsparameter: 385nm + 405nm, 100% Power, kein Vakuum
RAYSHAPE *	ShapeCure D ^{B1} Belichtungszeit: 2 x 2 Min Belichtungsparameter: 40 % Power, Fan On
	FabCure ^{B1} Belichtungszeit: 2 x 15 Min Belichtungsparameter: 20 °C FabCure 2 ^{B1} Belichtungszeit: 2 x 5 Min Belichtungsparameter: 20 °C
	ProCure ^{B1} Belichtungszeit: 2 x 20 Min Belichtungsparameter: 20 °C ProCure 2 Belichtungszeit: 60 Sek – Pause – 50 Sek in Zone A Belichtungsparameter: Vorprogrammiertes Profil VarseoSmile Crown plus NanoCure Belichtungszeit: 3:25 Min (Gesamt) Belichtungsparameter: Vorprogrammiertes Profil VarseoSmile Crown plus / Sprinray Crown
	UCURE ^{B1} Belichtungszeit: 2 x 5 Min Belichtungsparameter: Lvl 1
	CUREbox Plus ^{B1} Belichtungszeit: 2 x 20 Min Belichtungsparameter: 30 °C

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VarseoSmile Temp

Temporäre Kronen und Brücken, Inlays, Onlays und Veneers



Kompatible 3D-Drucker (1/2):

 *	MAX UV 385nm MAX 405nm MAX 2 Ultra Nestingsoftware: Composer
 *	DENTIQ ^{A4} Freeshape 120 ^{A4} SOL ^{A1} Nestingsoftware: Alpha AI
	Varseo XS Varseo S ^{A6} Varseo L ^{A6} Varseo ^{A6} Nestingsoftware: CAMCreator Print
 *	Trix print ^{2 A1} Nestingsoftware: TrixCam
DENTAL MAKERS  *	Lightbuilder 4K 2.0 ^{A13} Nestingsoftware: Chitubox
formlabs  *	Form 2 ^{A6 A9 A10} Form 3B ^{A6 A9 A10} Form 3B+ ^{A6 A9 A10} Nestingsoftware: PreForm
 *	PrograPrint PR5 Nestingsoftware: PrograPrint CAM
 *	Versus 385 Nestingsoftware: MicroForm
PLANMECA *	Creo C5 ^{A5} Nestingsoftware: Planmeca Creo C5 Studio
 *	Original Prusa Medical One Nestingsoftware: PrusaSlicer Medical

VarseoSmile Temp

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Temporäre Kronen und Brücken, Inlays, Onlays und Veneers

Kompatible 3D-Drucker (2/2):

 *	D10+ D20+ / D20 II D30+ / D30 II D50+ ONE (Dental) Nestingsoftware: Netfabb RapidShape engine
RAYSHAPE *	Edge E2 ^{A16} Edge mini ^{A16} Nestingsoftware: Shapepanel
 *	AccuFab D1S ^{A2} AccuFab L4D ^{A2} Nestingsoftware: AccuWare
 *	Pro 55 / Pro 55S Pro 95 / Pro 95S Nestingsoftware: RayWare
 *	UBEE ^{A15} Nestingsoftware: UnizDental
 *	VeriBuild ^{A4} VeriEko ^{A1} Nestingsoftware: Alpha 3D ^{A14}

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VarseoSmile Temp

Temporäre Kronen und Brücken, Inlays, Onlays und Veneers



Kompatible Reinigungsprozesse (1/2):

	Cleani Lösungsmittel: Isopropanol 99 % Parameter: 3 Min Reservoir 1 3 Min Reservoir 2 Mit frischem Lösungsmittel absprühen
	Reinigung im Ultraschallbad Lösungsmittel: Isopropanol 99 %, Ethanol 96 % Parameter: 3 Min + 2 Min Mit frischem Lösungsmittel absprühen Manuelle Reinigung mit Tensiden Lösungsmittel: Inova PrintWash Details: Siehe letzte Seite
	PrograPrint Clean Lösungsmittel: Isopropanol 99 % Parameter: 3 min Reservoir 1 3 Min Reservoir 2 Mit frischem Lösungsmittel absprühen
	FormWash Lösungsmittel: Isopropanol 99 % Parameter: 3 Min Mit frischem Lösungsmittel absprühen
	RS Wash: Lösungsmittel: Isopropanol 99 % Parameter: 4 min Reservoir 1 3 Min Reservoir 2 3 Min trocknen Mit frischem Lösungsmittel absprühen

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VarseoSmile Temp

Temporäre Kronen und Brücken, Inlays, Onlays und Veneers



Kompatible Reinigungsprozesse (2/2):

	ProWash/Dry / ProWash S Lösungsmittel: Isopropanol 99 % Parameter: 4 min Reservoir 1 3 Min Reservoir 2 3 Min trocknen Mit frischem Lösungsmittel absprühen
	VeriWash / VeriWhirl Lösungsmittel: Isopropanol 99 % Parameter: 3 Min + 3 Min Mit frischem Lösungsmittel absprühen

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VarseoSmile Temp

Temporäre Kronen und Brücken, Inlays, Onlays und Veneers



Kompatible Nachbelichtungsprozesse (1/2):

	Curie^{B1} Belichtungszeit: 2 x 2,5 Min Belichtungsparameter: P13 D8 T2.30 BOn Curie Plus^{B1} Belichtungszeit: 2 x 2 Min Belichtungsparameter: P9 D8 T2.00 BOn
	Otoflash^{B1} Belichtungszeit: 2 x 2.000 Blitze Belichtungsparameter: / Varseo Cure^{B1} Belichtungszeit: 2 x 2,5 Min Belichtungsparameter: P13 D8 T2.30 BOn
	Prograprint Cure^{B1 B2} Belichtungszeit: 2 x 2 Min Belichtungsparameter: 25 % Intensität, 405nm – Nachbelichtung auf dem PrograPrint Object Holder
	HiLite Power^{B1} Belichtungszeit: 2 x 90s Belichtungsparameter: /
	FormCure^{B1} Belichtungszeit: 2 x 20 Min Belichtungsparameter: 60 °C FastCure^{B1} Belichtungszeit: 2 x 2,5 Min Belichtungsparameter: Intensität Lvl 1 (Siehe vorprogrammiertes Profil Temporary CB) FormCure 2nd Generation Belichtungszeit: 10 Min Belichtungsparameter: 60 °C (Siehe vorprogrammiertes Profil Temporary CB)

VarseoSmile Temp

Temporäre Kronen und Brücken, Inlays, Onlays und Veneers



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Kompatible Nachbelichtungsprozesse (2/2):

	RS Cure Belichtungszeit: 15 Min Belichtungsparameter: 385nm + 405nm, 100% Power, kein Vakuum
	ShapeCure D ^{B1} Belichtungszeit: 2 x 2 Min Belichtungsparameter: 40 % Power, Fan On
	FabCure ^{B1} Belichtungszeit: 2 x 15 Min Belichtungsparameter: 20 °C FabCure 2 ^{B1} Belichtungszeit: 2 x 5 Min Belichtungsparameter: 20 °C
	ProCure ^{B1} Belichtungszeit: 2 x 20 Min Belichtungsparameter: 20 °C ProCure 2 Belichtungszeit: 60 Sek – Pause – 50 Sek in Zone A Belichtungsparameter: Vorprogrammiertes Profil VarseoSmile Crown plus NanoCure Belichtungszeit: 3:25 Min (Gesamt) Belichtungsparameter: Vorprogrammiertes Profil VarseoSmile Temp / Sprinray Crown
	UCURE ^{B1} Belichtungszeit: 2 x 5 Min Belichtungsparameter: Lvl 1
	CUREbox Plus ^{B1} Belichtungszeit: 2 x 20 Min Belichtungsparameter: 30 °C

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VarseoSmile Teeth

Permanente Prothesenzähne



Kompatible 3D-Drucker (1/2):

 ACKURETTA *	DENTIQ ^{A4} Freeshape 120 ^{A4} SOL ^{A1} Nestingsoftware: Alpha AI
ASIGA *	MAX UV 385nm MAX 405nm MAX 2 Ultra Nestingsoftware: Composer
 BEGO	Varseo XS Nestingsoftware: CAMCreator Print
 DEKEMA *	Trix print ^{2 A1} Nestingsoftware: TrixCam
DENTAL MAKERS  *	Lightbuilder 4K 2.0 ^{A13} Nestingsoftware: Chitubox
PLANMECA *	Creo C5 ^{A5} Nestingsoftware: Planmeca Creo C5 Studio
 PRUSA RESEARCH by JOSEF PRUSA *	Original Prusa Medical One Nestingsoftware: PrusaSlicer Medical
 rapidshape *	D20+ / D20 II D30+ / D30 II D50+ ONE (Dental) Nestingsoftware: Netfabb RapidShape engine
RAYSHAPE *	Edge E2 ^{A16} Edge mini ^{A16} Nestingsoftware: Shapepanel

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VarseoSmile Teeth

Permanente Prothesenzähne



Kompatible 3D-Drucker (2/2):

 SHINING 3D [®] *	AccuFab D1S ^{A2} AccuFab L4D ^{A2} Nestingsoftware: AccuWare
 SprintRay *	Pro 55 / Pro 55S Pro 95 / Pro 95S Nestingsoftware: RayWare
 LINIZ *	UBEE ^{A15} Nestingsoftware: UnizDental

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VarseoSmile Teeth

Permanente Prothesenzähne



Kompatible Reinigungsprozesse (1/1):

	Cleani Lösungsmittel: Isopropanol 99 % Parameter: 3 Min Reservoir 1 3 Min Reservoir 2 Mit frischem Lösungsmittel absprühen
	Reinigung im Ultraschallbad Lösungsmittel: Isopropanol 99 %, Ethanol 96 % Parameter: 3 Min + 2 Min Mit frischem Lösungsmittel absprühen
	RS Wash: Lösungsmittel: Isopropanol 99 % Parameter: 4 min Reservoir 1 3 Min Reservoir 2 3 Min trocknen Mit frischem Lösungsmittel absprühen
	ProWash/Dry / ProWash S Lösungsmittel: Isopropanol 99 % Parameter: 4 min Reservoir 1 3 Min Reservoir 2 3 Min trocknen Mit frischem Lösungsmittel absprühen
	VeriWash / VeriWhirl Lösungsmittel: Isopropanol 99 % Parameter: 3 Min + 3 Min Mit frischem Lösungsmittel absprühen

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VarseoSmile Teeth

Permanente Prothesenzähne



Kompatible Nachbelichtungsprozesse (1/2):

	Curie^{B1} Belichtungszeit: 2 x 2,5 Min Belichtungsparameter: P13 D8 T2.30 BOn Curie Plus^{B1} Belichtungszeit: 2 x 2 Min Belichtungsparameter: P9 D8 T2.00 BOn
	Otoflash^{B1} Belichtungszeit: 2 x 1.500 Blitze Belichtungsparameter: / Varseo Cure^{B1} Belichtungszeit: 2 x 2,5 Min Belichtungsparameter: P13 D8 T2.30 BOn
	HiLite Power^{B1} Belichtungszeit: 2 x 90s Belichtungsparameter: /
	RS Cure Belichtungszeit: 15 Min Belichtungsparameter: 385nm + 405nm, 100% Power, kein Vakuum
	ShapeCure D^{B1} Belichtungszeit: 2 x 2 Min Belichtungsparameter: 40 % Power, Fan On
	FabCure^{B1} Belichtungszeit: 2 x 15 Min Belichtungsparameter: 20 °C FabCure 2^{B1} Belichtungszeit: 2 x 5 Min Belichtungsparameter: 20 °C

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VarseoSmile Teeth

Permanente Prothesenzähne



Kompatible Nachbelichtungsprozesse (2/2):

	ProCure^{B1} Belichtungszeit: 2 x 20 Min Belichtungsparameter: 20 °C NanoCure Belichtungszeit: 3:25 Min (Gesamt) Belichtungsparameter: Vorprogrammiertes Profil VarseoSmile Teeth / Sprintray Crown
	UCURE^{B1} Belichtungszeit: 2 x 5 Min Belichtungsparameter: Lvl 1

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VarseoWax CAD/Cast

Ausbrennbare Objekte



Kompatible 3D-Drucker (1/1):

	MAX UV 385nm MAX 405nm MAX 2 Ultra Nestingsoftware: Composer
	Varseo XS Varseo S^{A6} Varseo L^{A6} Varseo^{A6} Nestingsoftware: CAMCreator Print
	D10+ D20+ / D20 II D30+ / D30 II D50+ Nestingsoftware: Netfabb RapidShape engine

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VarseoWax CAD/Cast

Ausbrennbare Objekte



Kompatible Reinigungsprozesse (1/1):

	Reinigung im Ultraschallbad Lösungsmittel: Isopropanol 99 %, Ethanol 96 % Parameter: 3 Min + 2 Min
	RS Wash: Lösungsmittel: Isopropanol 99 % Parameter: 4 min Reservoir 1 3 Min Reservoir 2 3 Min trocknen Mit frischem Lösungsmittel absprühen

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VarseoWax CAD/Cast

Ausbrennbare Objekte



Kompatible Nachbelichtungsprozesse (1/1):

 ACKURETTA *	Curie Belichtungszeit: 2 Min Belichtungsparameter: P13 D8 T2.00 BOn
	Otoflash^{B1} Belichtungszeit: 2 x 500 Blitze Belichtungsparameter: / Varseo Cure Belichtungszeit: 2 Min Belichtungsparameter: P13 D8 T2.00 BOn
 *	RS Cure Belichtungszeit: 15 Min Belichtungsparameter: 385nm + 405nm, 100% Power, kein Vakuum

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VarseoWax Model

Dentale Modelle



Kompatible 3D-Drucker (1/1):

 ACKURETTA *	DENTIQ Freeshape 120 Nestingsoftware: Alpha AI
 ANYCUBIC *	Photon Mono X^{A11} Nestingsoftware: Photon Workshop V2.1.24
ASIGA *	MAX UV 385nm MAX 405nm Pro 4K80 385nm MAX 2 Ultra Nestingsoftware: Composer
 BEGO	Varseo XS Nestingsoftware: CAMCreator Print
 MICROLAY *	Versus 385 Nestingsoftware: MicroForm
 rapidshape *	D10+ D20+ / D20 II D30+ / D30 II D50+ Nestingsoftware: Netfabb RapidShape engine

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VarseoWax Model

Dentale Modelle



Kompatible Reinigungsprozesse (1/1):

	Wash & Cure Plus^{B3} Lösungsmittel: Isopropanol 99 %, Ethanol 96 % Parameter: 8 Min
	Reinigung im Ultraschallbad Lösungsmittel: Isopropanol 99 %, Ethanol 96 % Parameter: 5 Min
	FormWash Lösungsmittel: Isopropanol 99 % Parameter: 5 Min
	RS Wash: Lösungsmittel: Isopropanol 99 % Parameter: 4 min Reservoir 1 3 Min Reservoir 2 3 Min trocknen Mit frischem Lösungsmittel absprühen

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VarseoWax Model

Dentale Modelle



Kompatible Nachbelichtungsprozesse (1/1):

 ACKURETTA *	Curie Belichtungszeit: 5 Min Belichtungsparameter: P13 D8 T5.00 BOn
 ANYCUBIC	Wash & Cure Plus ^{B1 B3} Belichtungszeit: 2 x 20 Min Belichtungsparameter: /
 BEGO	Otoflash ^{B1} Belichtungszeit: 2 x 2.000 Blitze Belichtungsparameter: / Varseo Cure Belichtungszeit: 5 Min Belichtungsparameter: P13 D8 T5.00 BOn
 KULZER MITSUI CHEMICALS GROUP *	HiLite Power ^{B1} Belichtungszeit: 2 x 180s Belichtungsparameter: /
formlabs  *	FormCure ^{B1} Belichtungszeit: 2 x 20 Min Belichtungsparameter: 60 °C
rapidshape *	RS Cure Belichtungszeit: 15 Min Belichtungsparameter: 385nm + 405nm, 100% Power, kein Vakuum

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Zusatzinformationen

- A1 - Gerät in Kombination mit Material nur mit Anodized Aluminium Build Platform verwendbar (Small/Medium/Large)
 - A2 - Gerät in Kombination mit Material nur mit Ceramic Build Platform verwendbar (large + large resin tank)
 - A3 - Gerät in Kombination mit Material nur mit Ceramic Build Platform verwendbar (small + small resin tank)
 - A4 - Gerät in Kombination mit Material nur mit Anodized Aluminium Build Platform verwendbar
 - A5 - Gerät in Kombination mit Material nur mit Glass Build Platform verwendbar
 - A6 - Gerät in Kombination mit Material nur mit Stainless Steel Build Platform verwendbar
 - A7 - Gerät in Kombination mit Material nur mit Build Platform Flex verwendbar
 - A8 - Formlabs vertreibt VarseoSmile Crown plus als Permanent Crown
 - A9 - VarseoSmile Temp in der Farbe Bleach ist derzeit nur für den Form 3B / Form 3B+ verfügbar
 - A10 - Formlabs vertreibt VarseoSmile Temp als Temporary CB
 - A11 - Kompatibilität gilt für den Konstruktionsstand zur Seriennr. P02123C0306508
 - A12 – Als Sprintray Crown
 - A13 - Gerät in Kombination mit Material nur mit Build Platform FastPlate verwendbar
 - A14 – Zum Download von Alpha 3D den Ackuretta Support kontaktieren
 - A15 – Gerät in Kombination mit Material nur mit „Crown Kit“ (Kleine Keramik BP und Harzwanne) verwendbar
 - A16 – Build-Platform heating Funktion in den Geräte-Einstellungen einschalten
-
- B1 - Objekte zwischen den Nachbelichtungszyklen wenden, dabei das Gerät und Objekt abkühlen lassen.
 - B2 - Der PrograPrint Object Holder ist nicht im Lieferumfang des Gerätes enthalten
 - B3 - Kompatibilität gilt für den Konstruktionsstand zur Seriennr. W31126A0405446

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Manuelle Reinigung mit Tensiden

Diese Reinigungsmethode ist gültig für VarseoSmile Crown^{plus} und VarseoSmile Temp

Erforderliche Werkzeuge, Ausrüstung und Materialien

- InovaPrint wash (hp-dent!) universelle 3D Druck Reinigungsflüssigkeit
- Leitungswasser
- 1-propanol (70 Vol.-%)
- Zahnbürste
- Pinsel
- Instrument zum Halten der gedruckten Objekte (z. B. Arterienklemmer)
- Saugfähige Unterlage (z. B. Papierhandtücher) oder Wanne
- 2 Becher für 1-Propanol (70 Vol.-%)
- 1 Becher für Reinigungslösung
- Druckluft mit Abzug/Spritzschutz
- Persönliche Schutzausrüstung: Schutzhandschuhe und -brille



Reinigung

Entfernen Sie das gedruckte Objekt mit Hilfe eines Spatels vorsichtig von der Bauplattform.



Reinigen Sie das gedruckte Objekt mit einer Zahnbürste und/oder einem Pinsel in zwei Schritten:

Schritt 1:
Vorreinigung mit wiederverwendbarer Reinigungslösung: 5 % InovaPrint-Waschmittel (hp-dent) + 95 % Leitungswasser.

- 1.1 Schwenken Sie das Objekt mit einer Zange oder einer Arterienklemme 15 s lang kräftig in der Reinigungslösung. Achten Sie darauf, dass das gedruckte Objekt nicht beschädigt wird.



- 1.2 Entfernen Sie überschüssiges Harz mit einer Zahnbürste und Reinigungslösung. Zusätzlich kann ein Pinsel verwendet werden, um die Innenseite der Kronen zu reinigen. Schwenken Sie das Objekt bei Bedarf kurz in der Reinigungslösung.



Hinweis: Reinigen Sie Zahnbürste und Pinsel mit 1-Propanol, wenn sie mit Harz bedeckt sind. Trocknen Sie Zahnbürste oder Pinsel, bevor Sie sie erneut zur Reinigung des gedruckten Objekts verwenden.

- 1.3 Verwenden Sie Druckluft unter einer Abzugshaube mit Spritzschutz, um die Reinigungslösung von der Oberfläche des gedruckten Objekts zu entfernen.



- 1.4 Wiederholen Sie die Schritte 1.2 und 1.3, bis nur noch eine dünne Schicht Harz auf der Oberfläche des Drucks verbleibt.

Schritt 2:
Mit frischem 1-Propanol (70 Vol.-%) nacharbeiten

- 2.1 Schwenken Sie das gedruckte Objekt 5 s lang kräftig in 1-Propanol und trocknen Sie es sofort mit Druckluft.



- 2.2 Auf Harzreste (glänzende Stellen) prüfen. Wenn die Oberfläche des gedruckten Objekts matt ist, entfernen Sie die Stützstruktur wie im folgenden Schritt beschrieben (Schritt 2.3). Glänzende Stellen lassen sich durch schnelles Abbürsten der Oberfläche mit einem mit 1-Propanol getränkten Pinsel entfernen. Trocknen Sie das Objekt sofort mit Druckluft.

- 2.3 Entfernen Sie die Stützstruktur mit Hilfe einer Trennscheibe oder eines Seitenschneiders. Achten Sie darauf, dass das gedruckte Objekt nicht verformt wird.



- 2.4 Reinigen Sie die Okklusalfäche schnell mit einem mit 1-Propanol getränkten Pinsel, um überschüssiges Harz zu entfernen. Das gedruckte Objekt sofort mit Druckluft trocknen.



Hinweis: Die Kontaktzeit des gedruckten Objekts mit 1-Propanol muss auf ein Minimum reduziert werden, um die Bildung weißer Flecken auf der Oberfläche zu vermeiden.

- 2.5 Nachhärten der gedruckten Objekte mit einem validierten Nachbelichtungsgerät.

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VarseoSmile TriniQ

Permanent crowns, bridges and denture teeth



Compatible 3D-printer (1/2):

	SOL ^{A1} Nestingsoftware: Alpha AI
	MAX UV 385nm MAX 405nm MAX 2 Ultra Nestingsoftware: Composer
	Varseo XS Nestingsoftware: CAMCreator Print
DENTAL MAKERS 	Lightbuilder 4K 2.0 ^{A13} Nestingsoftware: Chitubox
	Form 4B ^{A7} Nestingsoftware: PreForm
	Original Prusa Medical One Nestingsoftware: PrusaSlicer Medical
	D20+ / D20 II D30+ / D30 II D50+ ONE (Dental) Nestingsoftware: Netfabb RapidShape engine
	Edge E2 ^{A16} Edge mini ^{A16} Nestingsoftware: Shapepanel

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VarseoSmile TriniQ

Permanent crowns, bridges and denture teeth



Compatible 3D-printer (2/2):

 SHINING 3D [®] *	AccuFab L4D ^{A3} AccuFab CEL ^{A3} Nestingsoftware: AccuWare
 LINIZ *	UBEE ^{A15} Nestingsoftware: UnizDental
 ZYLO *	ZyloDent Nestingsoftware: ZyloPrep

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VarseoSmile TriniQ

Permanent crowns, bridges and denture teeth



Compatible cleaning processes (1/1):

	Cleani Solvent: Isopropanol 99 % Parameters: 3 Min + 3 Min Spray with fresh solvent
	Cleaning in an ultrasonic bath Solvent: Isopropanol 99 %, Ethanol 96 % or Inova Print Wash Parameters: 3 Min + 2 Min Spray with fresh solvent
	FormWash Solvent: Isopropanol 99 % Parameters: 3 Min Spray with fresh solvent
	Original Prusa Medical CW One Solvent: Isopropanol 99 % Parameters: 3 Min Spray with fresh solvent
	RS Wash Solvent: Isopropanol 99 % Parameters: 4 min Reservoir 1 3 Min Reservoir 2 3 Min drying Spray with fresh solvent
	ZyloDent Solvent: Isopropanol 99 % Parameters: 3 Min Spray with fresh solvent

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VarseoSmile TriniQ

Permanent crowns, bridges and denture teeth



Compatible post-curing processes (1/2):

	Curie^{B1} Post-curing time: 2 x 2,5 Min Parameters: P13 D8 T2.30 BOn Curie Plus^{B1} Post-curing time: 2 x 2 Min Parameters: P9 D8 T2.00 BOn
	Otoflash^{B1} Post-curing time: 2 x 2.000 Flashes Parameters: / Varseo Cure^{B1} Post-curing time: 2 x 2,5 Min Parameters: P13 D8 T2.30 BOn
	FormCure^{B1} Post-curing time: 2 x 20 Min Parameters: 60 °C FastCure^{B1} Post-curing time: 2 x 2 Min Parameters: Intensity Lvl 1 (See preprogrammed profile VarseoSmile TriniQ) FormCure 2nd Generation Post-curing time: 10 Min Parameters: 60°C (See preprogrammed profile VarseoSmile TriniQ)
	Original Prusa Medical CW One^{B1} Post-curing time: 2 x 10 Min Parameters: 20 °C

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VarseoSmile TriniQ

Permanent crowns, bridges and denture teeth



Compatible post-curing processes (2/2):

	RS Cure Post-curing time: 15 Min Parameters: 385nm + 405nm, 100% Power, without vacuum
	ShapeCure D^{B1} Post-curing time: 2 x 2 Min Parameters: 40 % Power, Fan On
	FabCure 2^{B1} Post-curing time: 2 x 5 Min Parameters: 20°C
	UCURE^{B1} Post-curing time: 2 x 5 Min Parameters: Lvl 1
	ZyloDent Post-curing time: 10 Min Parameters: 45 °C

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VarseoSmile Crown ^{plus}

Permanent single crowns, inlays, onlays and veneers



Compatible 3D-printers (1/2):

 ACKURETTA *	DENTIQ ^{A4} Freeshape 120 ^{A4} SOL ^{A1} Nestingsoftware: Alpha AI
ASIGA *	MAX UV 385nm MAX 405nm MAX 2 Ultra Nestingsoftware: Composer
 BEGO	Varseo XS Varseo S ^{A6} Varseo L ^{A6} Varseo ^{A6} Nestingsoftware: CAMCreator Print
 DEKEMA *	Trix print ^{2 A1} Nestingsoftware: TrixCam
DENTAL MAKERS  *	Lightbuilder 4K 2.0 ^{A13} Nestingsoftware: Chitubox
formlabs  *	Form 3B ^{A6 A8} Form 3B+ ^{A6 A8} Nestingsoftware: PreForm
ivoclar *	PrograPrint PR5 Nestingsoftware: PrograPrint CAM
 MICROLAY ^{SLA SYSTEMS} *	Versus 385 Nestingsoftware: MicroForm
PLANMECA *	Creo C5 ^{A5} Nestingsoftware: Planmeca Creo C5 Studio
PRUSA RESEARCH by JOSEF PRUSA *	Original Prusa Medical One Nestingsoftware: PrusaSlicer Medical

VarseoSmile Crown ^{plus}



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For detailed information on the production workflow, please refer to the instructions for use of the respective Var
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Permanent single crowns, inlays, onlays and veneers

Compatible 3D-printers (2/2):

 *	D10+ D20+ / D20 II D30+ / D30 II D50+ Nestingsoftware: Netfabb RapidShape engine
RAYSHAPE *	Edge E2 ^{A16} Edge mini ^{A16} Nestingsoftware: Shapepanel
 *	AccuFab D1S ^{A2} AccuFab L4D ^{A2} Nestingsoftware: AccuWare
 *	Pro 55 / Pro 55S Pro 95 / Pro 95S Pro 2 ^{A12} Nestingsoftware: RayWare
 *	UBEE ^{A15} Nestingsoftware: UnizDental
 *	VeriBuild ^{A4} VeriEko ^{A1} Nestingsoftware: Alpha 3D ^{A14}

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VarseoSmile Crown ^{plus}

Permanent single crowns, inlays, onlays and veneers



Compatible cleaning processes (1/2):

	Cleani Solvent: Isopropanol 99 % Parameters: 3 Min Reservoir 1 3 Min Reservoir 2 Spray with fresh solvent
	Cleaning in an ultrasonic bath Solvent: Isopropanol 99 %, Ethanol 96 % Parameters: 3 Min + 2 Min Spray with fresh solvent Manual cleaning with tensides Solvent: Inova PrintWash Details: See Page “Manual cleaning with Tensides”
	PrograPrint Clean Solvent: Isopropanol 99 % Parameters: 3 min Reservoir 1 3 Min Reservoir 2 Spray with fresh solvent
	FormWash Solvent: Isopropanol 99 % Parameters: 3 Min Spray with fresh solvent
	RS Wash: Solvent: Isopropanol 99 % Parameters: 4 min Reservoir 1 3 Min Reservoir 2 3 Min drying Spray with fresh solvent

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VarseoSmile Crown ^{plus}

Permanent single crowns, inlays, onlays and veneers



Compatible cleaning processes (2/2):

	ProWash/Dry / ProWash S Solvent: Isopropanol 99 % Parameters: 4 min Reservoir 1 3 Min Reservoir 2 3 Min drying Spray with fresh solvent
	VeriWash / VeriWhirl Solvent: Isopropanol 99 % Parameter: 3 Min + 3 Min Spray with fresh solvent

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VarseoSmile Crown ^{plus}

Permanent single crowns, inlays, onlays and veneers



Compatible post-curing processes(1/2):

	Curie ^{B1} Post-curing time: 2 x 2,5 Min Parameters: P13 D8 T2.30 BOn Curie Plus ^{B1} Post-curing time: 2 x 2 Min Parameters: P9 D8 T2.00 BOn
	Otoflash ^{B1} Post-curing time: 2 x 2.000 Flashes Parameters: / Varseo Cure ^{B1} Post-curing time: 2 x 2,5 Min Parameters: P13 D8 T2.30 BOn
	Prograprint Cure ^{B1 B2} Post-curing time: 2 x 2 Min Parameters: 25 % Intensität, 405nm – Post-curing on PrograPrint Object Holder
	HiLite Power ^{B1} Post-curing time: 2 x 90s Parameters: /
	FormCure ^{B1} Post-curing time: 2 x 20 Min Parameters: 60 °C FastCure ^{B1} Post-curing time: 2 x 2,5 Min Parameters: Intensity Lvl 1 (See preprogrammed profile Permanent Crown) FormCure 2nd Generation Post-curing time: 10 Min Parameters: 60°C (See preprogrammed profile Permanent Crown)

VarseoSmile Crown ^{plus}

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Permanent single crowns, inlays, onlays and veneers

Compatible post-curing processes(2/2):

	RS Cure Post-curing time: 15 Min Parameters: 385nm + 405nm, 100% Power, no vacuum
	ShapeCure D ^{B1} Post-curing time: 2 x 2 Min Parameters: 40 % Power, Fan On
	FabCure ^{B1} Post-curing time: 2 x 15 Min Parameters: 20 °C FabCure 2 ^{B1} Post-curing time: 2 x 5 Min Parameters: 20 °C
	ProCure ^{B1} Post-curing time: 2 x 20 Min Parameters: 20 °C ProCure 2 Post-curing time: 60 s – Pause – 50 s in Zone A Parameters: See preprogrammed profile VarseoSmile Crown plus / Sprinray Crown NanoCure Post-curing time: 3:25 Min (Total) Parameters: See preprogrammed profile VarseoSmile Crown plus / Sprinray Crown
	UCURE ^{B1} Post-curing time: 2 x 5 Min Parameters: Lvl 1
	CUREbox Plus ^{B1} Post-curing time: 2 x 20 Min Parameters: 30 °C

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VarseoSmile Temp

Temporary crown and bridge restorations, inlays, onlays and veneers



Compatible 3D-printers (1/2):

 *	MAX UV 385nm MAX 405nm MAX 2 Ultra Nestingsoftware: Composer
 *	DENTIQ ^{A4} Freeshape 120 ^{A4} SOL ^{A1} Nestingsoftware: Alpha AI
	Varseo XS Varseo S ^{A6} Varseo L ^{A6} Varseo ^{A6} Nestingsoftware: CAMCreator Print
 *	Trix print ^{2 A1} Nestingsoftware: TrixCam
DENTAL MAKERS  *	Lightbuilder 4K 2.0 ^{A13} Nestingsoftware: Chitubox
 *	Form 2 ^{A6 A9 A10} Form 3B ^{A6 A9 A10} Form 3B+ ^{A6 A9 A10} Nestingsoftware: PreForm
 *	PrograPrint PR5 Nestingsoftware: PrograPrint CAM
 *	Versus 385 Nestingsoftware: MicroForm
 *	Creo C5 ^{A5} Nestingsoftware: Planmeca Creo C5 Studio
 *	Original Prusa Medical One Nestingsoftware: PrusaSlicer Medical

VarseoSmile Temp

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Temporary crown and bridge restorations, inlays, onlays and veneers

Compatible 3D-printers (2/2):

	D10+ D20+ / D20 II D30+ / D30 II D50+ Nestingsoftware: Netfabb RapidShape engine
RAYSHAPE *	Edge E2 ^{A16} Edge mini ^{A16} Nestingsoftware: Shapepanel
	AccuFab D1S ^{A2} AccuFab L4D ^{A2} Nestingsoftware: AccuWare
	Pro 55 / Pro 55S Pro 95 / Pro 95S Nestingsoftware: RayWare
	UBEE ^{A15} Nestingsoftware: UnizDental
	VeriBuild ^{A4} VeriEko ^{A1} Nestingsoftware: Alpha 3D ^{A14}

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VarseoSmile Temp

Temporary crown and bridge restorations, inlays, onlays and veneers



Compatible cleaning processes (1/2):

	Cleani Solvent: Isopropanol 99 % Parameters: 3 Min Reservoir 1 3 Min Reservoir 2 Spray with fresh solvent
	Cleaning in an ultrasonic bath Solvent: Isopropanol 99 %, Ethanol 96 % Parameters: 3 Min + 2 Min Spray with fresh solvent Manual cleaning with tensides Solvent: Inova PrintWash Details: See Page “Manual cleaning with Tensides”
	PrograPrint Clean Solvent: Isopropanol 99 % Parameters: 3 min Reservoir 1 3 Min Reservoir 2 Spray with fresh solvent
	FormWash Solvent: Isopropanol 99 % Parameters: 3 Min Spray with fresh solvent
	RS Wash: Solvent: Isopropanol 99 % Parameters: 4 min Reservoir 1 3 Min Reservoir 2 3 Min drying Spray with fresh solvent

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VarseoSmile Temp

Temporary crown and bridge restorations, inlays, onlays and veneers



Compatible cleaning processes (2/2):

 *	ProWash/Dry / ProWash S Solvent: Isopropanol 99 % Parameter: 4 min Reservoir 1 3 Min Reservoir 2 3 Min drying Spray with fresh solvent
 *	VeriWash / VeriWhirl Solvent: Isopropanol 99 % Parameters: 3 Min + 3 Min Spray with fresh solvent

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VarseoSmile Temp

Temporary crown and bridge restorations, inlays, onlays and veneers



Compatible post-curing processes(1/2):

	Curie ^{B1} Post-curing time: 2 x 2,5 Min Parameters: P13 D8 T2.30 BOn Curie Plus ^{B1} Post-curing time: 2 x 2 Min Parameters: P9 D8 T2.00 BOn
	Otoflash ^{B1} Post-curing time: 2 x 2.000 Flashes Parameters: / Varseo Cure ^{B1} Post-curing time: 2 x 2,5 Min Parameters: P13 D8 T2.30 BOn
	Prograprint Cure ^{B1 B2} Post-curing time: 2 x 2 Min Parameters: 25 % Intensity, 405nm – Post-curing on PrograPrint Object Holder
	HiLite Power ^{B1} Post-curing time: 2 x 90s Parameters: /
	FormCure ^{B1} Post-curing time: 2 x 20 Min Parameters: 60 °C FastCure ^{B1} Post-curing time: 2 x 2,5 Min Parameters: Intensity Lvl 1 (See preprogrammed profile Temporary CB) FormCure 2nd Generation Post-curing time: 10 Min Parameters: 60 °C (See preprogrammed profile Temporary CB)

VarseoSmile Temp

Temporary crown and bridge restorations, inlays, onlays and veneers



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Compatible post-curing processes(2/2):

	RS Cure Post-curing time: 15 Min Parameters: 385nm + 405nm, 100% Power, without vacuum
	ShapeCure D ^{B1} Post-curing time: 2 x 2 Min Parameters: 40 % Power, Fan On
	FabCure ^{B1} Post-curing time: 2 x 15 Min Parameters: 20 °C FabCure 2 ^{B1} Post-curing time: 2 x 5 Min Parameters: 20 °C
	ProCure ^{B1} Post-curing time: 2 x 20 Min Parameters: 20 °C ProCure 2 Post-curing time: 60 s – Pause – 50 s in Zone A Parameters: See preprogrammed profile VarseoSmile Temp / Sprinray Crown NanoCure Post-curing time: 3:25 Min (Total) Parameters: See preprogrammed profile VarseoSmile Temp / Sprinray Crown
	UCURE ^{B1} Post-curing time: 2 x 5 Min Parameters: Lvl 1
	CUREbox Plus ^{B1} Post-curing time: 2 x 20 Min Parameters: 30 °C

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VarseoSmile Teeth

Denture Teeth



Compatible 3D-printers (1/2):

 ACKURETTA *	DENTIQ ^{A4} Freeshape 120 ^{A4} SOL ^{A1} Nestingsoftware: Alpha AI
ASIGA *	MAX UV 385nm MAX 405nm MAX 2 Ultra Nestingsoftware: Composer
 BEGO	Varseo XS Nestingsoftware: CAMCreator Print
 DEKEMA *	Trix print ^{2 A1} Nestingsoftware: TrixCam
DENTAL MAKERS  *	Lightbuilder 4K 2.0 ^{A13} Nestingsoftware: Chitubox
PLANMECA *	Creo C5 ^{A5} Nestingsoftware: Planmeca Creo C5 Studio
 PRUSA RESEARCH by JOSEF PRUSA *	Original Prusa Medical One Nestingsoftware: PrusaSlicer Medical
rapidshape *	D20+ / D20 II D30+ / D30 II D50+ Nestingsoftware: Netfabb RapidShape engine
RAYSHAPE *	Edge E2 ^{A16} Edge mini ^{A16} Nestingsoftware: Shapepanel

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VarseoSmile Teeth

Denture Teeth



Compatible 3D-printers (2/2):

 SHINING 3D [®] *	AccuFab D1S ^{A2} AccuFab L4D ^{A2} Nestingsoftware: AccuWare
 SprintRay *	Pro 55 / Pro 55S Pro 95 / Pro 95S Nestingsoftware: RayWare
 LINIZ *	UBEE ^{A15} Nestingsoftware: UnizDental

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VarseoSmile Teeth

Denture Teeth



Compatible cleaning processes (1/1):

	Cleani Solvent: Isopropanol 99 % Parameters: 3 Min Reservoir 1 3 Min Reservoir 2 Spray with fresh solvent
	Cleaning in an ultrasonic bath Solvent: Isopropanol 99 %, Ethanol 96 % Parameters: 3 Min + 2 Min Spray with fresh solvent
	RS Wash: Solvent: Isopropanol 99 % Parameters: 4 min Reservoir 1 3 Min Reservoir 2 3 Min drying Spray with fresh solvent
	ProWash/Dry / ProWash S Solvent: Isopropanol 99 % Parameters: 4 min Reservoir 1 3 Min Reservoir 2 3 Min drying Spray with fresh solvent
	VeriWash / VeriWhirl Solvent: Isopropanol 99 % Parameters: 3 Min + 3 Min Spray with fresh solvent

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VarseoSmile Teeth

Denture Teeth



Compatible post-curing processes(1/2):

	Curie ^{B1} Post-curing time: 2 x 2,5 Min Parameters: P13 D8 T2.30 BOn Curie Plus ^{B1} Post-curing time: 2 x 2 Min Parameters: P9 D8 T2.00 BOn
	Otoflash ^{B1} Post-curing time: 2 x 1.500 Flashes Parameters: / Varseo Cure ^{B1} Post-curing time: 2 x 2,5 Min Parameters: P13 D8 T2.30 BOn
	HiLite Power ^{B1} Post-curing time: 2 x 90s Parameters: /
	RS Cure Post-curing time: 15 Min Parameters: 385nm + 405nm, 100% Power, without vacuum
	ShapeCure D ^{B1} Post-curing time: 2 x 2 Min Parameters: 40 % Power, Fan On
	FabCure ^{B1} Post-curing time: 2 x 15 Min Parameters: 20 °C FabCure 2 ^{B1} Post-curing time: 2 x 5 Min Parameters: 20 °C

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VarseoSmile Teeth

Denture Teeth



Compatible post-curing processes(2/2):

	ProCure^{B1} Post-curing time: 2 x 20 Min Parameters: 20 °C NanoCure Post-curing time: 3:25 Min (Total) Parameters: See preprogrammed profile VarsseoSmile Teeth / Sprintray Crown
	UCURE^{B1} Post-curing time: 2 x 5 Min Parameters: Lvl 1

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VarseoWax CAD/Cast

Castable objects



Compatible 3D-printers (1/1):

	MAX UV 385nm MAX 405nm MAX 2 Ultra Nestingsoftware: Composer
	Varseo XS Varseo S ^{A6} Varseo L ^{A6} Varseo ^{A6} Nestingsoftware: CAMCreator Print
	D10+ D20+ / D20 II D30+ / D30 II D50+ Nestingsoftware: Netfabb RapidShape engine

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VarseoWax CAD/Cast

Castable objects



Compatible cleaning processes (1/1):

	Cleaning in an ultrasonic bath Solvent: Isopropanol 99 %, Ethanol 96 % Parameter: 3 Min + 2 Min
	RS Wash: Solvent: Isopropanol 99 % Parameter: 4 min Reservoir 1 3 Min Reservoir 2 3 Min drying

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VarseoWax CAD/Cast

Castable objects



Compatible post-curing processes(1/1):

 ACKURETTA *	Curie Post-curing time: 2 Min Parameters: P13 D8 T2.00 BOn
	Otoflash^{B1} Post-curing time: 2 x 500 Flashes Parameters: / Varseo Cure Post-curing time: 2 Min Parameters: P13 D8 T2.00 BOn
 *	RS Cure Post-curing time: 15 Min Parameters: 385nm + 405nm, 100% Power, without vacuum

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VarseoWax Model

Dental models



Compatible 3D-printers (1/1):

 *	DENTIQ Freeshape 120 Nestingsoftware: Alpha AI
 *	Photon Mono X^{A11} Nestingsoftware: Photon Workshop V2.1.24
 *	MAX UV 385nm MAX 405nm Pro 4K80 385nm MAX 2 Ultra Nestingsoftware: Composer
	Varseo XS Nestingsoftware: CAMCreator Print
 *	Versus 385 Nestingsoftware: MicroForm
 *	D10+ D20+ / D20 II D30+ / D30 II D50+ Nestingsoftware: Netfabb RapidShape engine

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VarseoWax Model

Dental models



Compatible cleaning processes (1/1):

	Wash & Cure Plus^{B3} Solvent: Isopropanol 99 %, Ethanol 96 % Parameters: 8 Min
	Cleaning in an ultrasonic bath Solvent: Isopropanol 99 %, Ethanol 96 % Parameters: 5 Min
	FormWash Solvent: Isopropanol 99 % Parameters: 5 Min
	RS Wash: Solvent: Isopropanol 99 % Parameters: 4 min Reservoir 1 3 Min Reservoir 2 3 Min drying

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VarseoWax Model

Dental models



Compatible post-curing processes(1/1):

 ACKURETTA *	Curie Post-curing time: 5 Min Parameters: P13 D8 T5.00 BOn
 ANYCUBIC	Wash & Cure Plus ^{B1 B3} Post-curing time: 2 x 20 Min Parameters: /
 BEGO	Otoflash ^{B1} Post-curing time: 2 x 2.000 Flashes Parameters: / Varseo Cure Post-curing time: 5 Min Parameters: P13 D8 T5.00 BOn
 KULZER MITSUI CHEMICALS GROUP *	HiLite Power ^{B1} Post-curing time: 2 x 180s Parameters: /
formlabs  *	FormCure ^{B1} Post-curing time: 2 x 20 Min Parameters: 60 °C
rapidshape *	RS Cure Post-curing time: 15 Min Parameters: 385nm + 405nm, 100% Power, without vacuum

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Additional information

- A1 - Device can only be used in combination with material with Anodized Aluminium Build Platform (Small/Medium/Large)
 - A2 - Device can only be used in combination with material with Ceramic Build Platform (large + large resin tank)
 - A3 - Device can only be used in combination with material with Ceramic Build Platform (small + small resin tank)
 - A4 - Device can only be used in combination with material with Anodized Aluminium Build Platform
 - A5 - Device can only be used in combination with material with Glass Build Platform
 - A6 - Device can only be used in combination with material with Stainless Steel Build Platform
 - A7 - Device in combination with material can only be used with Build Platform Flex
 - A8 - Formlabs distributes VarseoSmile Crown plus as Permanent Crown
 - A9 - VarseoSmile Temp in the color Bleach is currently only available for the Form 3B / Form 3B+
 - A10 - Formlabs distributes VarseoSmile Temp as Temporary CB
 - A11 - Compatibility applies to the design status for serial no. P02123C0306508
 - A12 – As Sprintray Crown
 - A13 - Device can only be used in combination with material with Build Platform Fastplate
 - A14 – For download of Alpha 3D, contact Ackuretta Support
 - A15 - Device can only be used in combination with material with “Crown Kit” (small ceramic BP and resin tray)
 - A16 - Activate Build-Platform heating function in the device settings
-
- B1 - Turn objects between post-curing cycles, allowing the device and object to cool down.
 - B2 - The PrograPrint Object Holder is not included with the device
 - B3 - Compatibility applies to the design status for serial no. W31126A0405446.

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Manual cleaning with Tensides

This cleaning method is valid for VarseoSmile Crown^{plus} and VarseoSmile Temp

Necessary tools, equipment and materials

- InovaPrint wash (hp-dent¹⁾) general purpose 3D print cleaner
- Tap water
- 1-propanol (70 Vol.-%)
- Toothbrush
- Brush
- Instrument for holding the printed objects (e.g. artery clamp)
- Absorbent pad (e.g. paper towels) or tub
- 2 cups for 1-propanol (70 Vol.-%)
- 1 cup for cleaning solution
- Compressed air with trigger/splash guard
- Personal protective equipment: protective gloves and goggles



Cleaning process

Carefully remove the printed object from the platform with the help of a spatula.



Clean the printed object by using a toothbrush and/or brush in two steps:

Step 1:

Pre-wash with reusable cleaning solution: 5 % InovaPrint wash (hp-dent) + 95 % tap water.

- 1.1 Vigorously swirl object in cleaning solution for 15s using pliers or an arterial clamp. Ensure not to damage the printed object.



- 1.2 Remove excess resin by using a toothbrush and cleaning solution. In addition, a brush can be used to clean the inside of crowns. Shortly swirl object in cleaning solution as needed.



Note: Clean toothbrush and brush regularly with 1-Propanol when covered with resin. Dry before reusing toothbrush or brush again for cleaning the printed object.

- 1.3 Use compressed air under a fume hood with splash guard to remove the cleaning solution from the printed object's surface.



- 1.4 Repeat step 1.2 and 1.3 until just a thin layer of resin remains on the surface of the print.

Step 2:

Finish with fresh 1-Propanol (70 Vol.-%).

- 2.1 Vigorously swirl printed object in 1-Propanol for 5s and dry object immediately with compressed air.



- 2.2 Check for remaining resin (shiny spots). If surface of printed object is matte, remove support structure as described in the following step (step 2.3). Shiny spots can be removed by quickly brushing the surface with a 1-Propanol soaked brush. Immediately dry object with compressed air.

- 2.3 Remove the support structure with the help of a cutting wheel or side cutters. Ensure not to deform the printed object.



- 2.4 Quickly clean occlusal surface with a 1-Propanol soaked brush to remove any excess resin. Immediately dry printed object with compressed air.



Note: Contact time of printed object with 1-Propanol needs to be reduced to a minimum to avoid the formation of white spots on the surface.

- 2.5 Post-cure the dental objects by using a validated post-curing unit.

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