

BEGO **DUPLICATING MATERIALS**





Wirosil®

Universal Duplicating silicone

- Addition-cured two-component silicone that reproduces master models extremely accurately due to its excellent dimensional stability
- 1:1 silicone for manual processing and use in the metering device
- With economy flask and stabilisation insert it enables work to be carried out easily and reliably without wasting material



Fast-setting Duplicating silicone

- Outstanding dimensional stability for extremely precise duplicate models
- 1:1 silicone for manual processing and use in the metering device
- Wirosil® plus has a setting time of just 10 minutes making it ideal for all dental technology work which demands speed as well as uncompromising precision
- Free-flowing consistency and optimal elastic recovery ensure perfect reproduction of combination work with milled surfaces

Product details

Physical data Processing time approx. 5:30 minutes 30-40 minutes Setting time (22 °C) Mixing time 30 seconds Recovery following deformation 99,8% Contraction (DIN 14356) 0,01% Availability **Presentation Contents** REF Single pack Wirosil® 1 + 2 hottle 2 x 1 kg 52001

| Offigie pack Wilosii 112 | DOLLIC | 2 1 1/8 | 32001 |
|--------------------------------|----------|-------------------------|-------|
| Large pack Wirosil® 1+2 | canister | $2 \times 5 \text{ kg}$ | 51995 |
| Accessories | | | |
| Duplicating flask system small | set | - | 52072 |
| Duplicating flask system large | set | - | 52083 |
| | | | |

Product details

Duplicating flask system large

| Physical data | | | | |
|--------------------------------|--------------|-------------------------|---------|--|
| Processing time | | approx. 3:30 | minutes | |
| Setting time (22 °C) | | 10-12 minu | ites | |
| Mixing time | | 30 seconds | | |
| Recovery following deformation | | 99,8 % | | |
| Contraction (DIN 14356) | | 0,01 % | | |
| Availability | Presentation | Contents | REF | |
| Single pack Wirosil® plus 1+2 | bottle | $2 \times 1 \text{ kg}$ | 54854 | |
| Large pack Wirosil® plus 1+2 | canister | $2 \times 5 \text{ kg}$ | 54904 | |
| Accessories | | | | |
| Duplicating flask system small | set | _ | 52072 | |

52083



WiroGel® M

Environmentally friendly duplicating gel based on agar-agar hydrocolloid for producing models using investment material, plaster and the acrylic casting technique

- For universal use: For all phosphate-bonded investment materials and type 4 plasters as well
 as the acrylic casting technique
- Highly accurate impression-taking; smooth model surfaces guarantee reliability in use and enable work results which meet the highest demands in terms of precision
- Up to 15 melting cycles mean a very good cost-benefit ratio suitable for melting in a microwave without compromising quality or precision
- Duplicating with WiroGel® M is more than five times less expensive than with silicone, taking into account the costs for the duplicating unit
- Color geared to contrast optimisation, thus ensuring optimal process reliability
- Ecological completely biodegradable

Product details

| Availability | Presentation | Contents | REF |
|-------------------------------|--------------|----------|-------|
| WiroGel® M | 1 tub | 6 kg | 54351 |
| WiroGel® M | 1 tub | 10 kg | 54354 |
| Accessories | | | |
| Duplicating unit Gelovit 200 | piece | 21 kg | 26330 |
| Combination duplicating flask | set | - | 52090 |



WiroGel® C

Reversible natural duplicating gel based on agar-agar hydrocolloid for producing models using investment material, plaster and the acrylic casting technique

- For universal use: For all phosphate-bonded investment materials and type 4 plasters as well as the acrylic casting technique
- Highly accurate impression-taking and smooth model surfaces guarantee reliability in use and enable work results which meet the highest demands in terms of precision
- Shortened solidification times thanks to cooling in the fridge or cold water bath
- Up to 12 melting cycles mean a very good cost-benefit ratio suitable for melting in a microwave without compromising quality or precision
- · Natural hydrocolloid for excellent process reliability, particularly with white and light plasters
- Ecological completely biodegradable

Product details

| Availability | Presentation | Contents | REF |
|-------------------------------|--------------|----------|-------|
| WiroGel® C | 1 tub | 6 kg | 54870 |
| WiroGel® C | 1 tub | 10 kg | 54871 |
| Accessories | | | |
| Duplicating unit Gelovit 200 | piece | 21 kg | 26330 |
| Combination duplicating flask | set | - | 52090 |



Castogel® und Castogel® mint

Reversible special duplicating hydrocolloid based on agar-agar

- Special duplicating hydrocolloid for sophisticated partial dentures, combination work and the acrylic casting technique
- User-friendly thanks to its high level of impression-taking accuracy, even with the finest of details, and tear-resistant due to its outstanding elasticity. This offers you the necessary reliability and precision in use
- Economical can be reused up to 10–12 melting cycles
- Ecological completely biodegradable
- Castogel® mint with additional fresh mint fragrance



Wirodouble®

Reversible duplicating hydrocolloid based on agar-agar

- Proven duplicating hydrocolloid for phosphate- or silicate-bonded investment models
- Frequent reusability with up to 10 melting cycles are guaranteed by a high quality standard which makes it a user-friendly and economical product

Product details

| Availability | Presentation | Contents | REF |
|-------------------------------|--------------|----------|-------|
| Castogel® | 1 tub | 6 kg | 52052 |
| Castogel® mint | 1 tub | 10 kg | 52049 |
| Accessories | | | |
| Duplicating unit Gelovit 200 | piece | 21 kg | 26330 |
| Combination duplicating flask | set | _ | 52090 |

Product details

| Availability | Presentation | Contents | REF |
|-------------------------------|--------------|----------|-------|
| Wirodouble® | 1 tub | 6 kg | 52050 |
| Accessories | | | |
| Duplicating unit Gelovit 200 | piece | 21 kg | 26330 |
| Combination duplicating flask | set | - | 52090 |

Overview BEGO Duplicating Materials

Duplicating Hydrocolloid & Duplicating Silicone

Overview BEGO Duplicating Materials









| Indication | Wirosil® | Wirosil® plus | Wirogel® M | Wirogel® C | Castogel®/Castogel® mint | Wirodouble® |
|---------------------------|----------------------------------|----------------------------------|----------------------------------|----------------------------------|----------------------------------|----------------------------------|
| Investment material | $\checkmark\checkmark\checkmark$ | $\checkmark\checkmark\checkmark$ | $\checkmark\checkmark\checkmark$ | $\checkmark\checkmark\checkmark$ | $\checkmark\checkmark\checkmark$ | $\checkmark\checkmark\checkmark$ |
| Plaster | $\checkmark\checkmark\checkmark$ | $\checkmark\checkmark\checkmark$ | √√¹ | √√ ¹ | - | - |
| Acrylic casting technique | - | - | $\checkmark\checkmark$ | $\checkmark\checkmark$ | \checkmark | - |

Physical data

| i ilysicai data | | | | | | |
|------------------------|----------------------------------|----------------------------------|----------------------------------|--|----------------------------------|------------------------|
| Melting temperature | _ | - | 96 °C | 96 °C | 93 °C | 93 °C |
| Processing temperature | Room temperature | Room temperature | 54 °C 2 | 54 °C2 | 42 °C (short term 38 °C) | 42 °C |
| Reusability (minimum) | Single use | Single use | 15 melting cycles | 12 melting cycles | 10-12 melting cycles | 10 melting cycles |
| Accuraccy of fit | $\checkmark\checkmark\checkmark$ | $\checkmark\checkmark\checkmark$ | $\checkmark\checkmark\checkmark$ | $\checkmark\checkmark\checkmark$ | $\checkmark\checkmark$ | $\checkmark\checkmark$ |
| Setting time (min.) | 30–40 minutes | 10 – 12 minutes | 60-90 minutes | 60–90 minutes (approx. 45 minutes ³) | 60-90 minutes | 60–90 minutes |
| Suitable for microwave | _ | _ | $\checkmark\checkmark\checkmark$ | $\checkmark\checkmark\checkmark$ | $\checkmark\checkmark\checkmark$ | - |
| Hardness/strength | 17-20 (Shore-A) | 20 (Shore-A) | 76 Duro 00 | 76 Duro 00 | 72 Duro 00 | 69 Duro 00 |
| Colour | light blue | medium blue | aquamarine | nature | green | nature |

Availability

| REF (Content) | REF 52001 (2 × 1 kg) | REF 54854 (2 × 1 kg) | REF 54351 (6 kg) | REF 54870 (6 kg) | REF 52052 (6 kg) | REF 52050 (6 kg) |
|---------------|------------------------------------|---------------------------|-------------------|-------------------|------------------------|------------------|
| | REF 51995 (2 × 5 kg ⁴) | REF 54904 (2 × 5 kg) | REF 54354 (10 kg) | REF 54871 (10 kg) | REF 52049 mint (10 kg) | |
| | REF 52000 | REF 54903 | | | | |
| | (Basic set ⁵) | (Basic set ⁵) | | | | |

Accessories

| Accessories | | | | | | |
|---|----------------------------------|----------------------------------|-------------|-------------|--------------|------------|
| Duplicating unit Gelovit 200 REF 26330 | - | _ | √ √√ | √ √√ | / / / | √√√ |
| Combi duplicating flask REF 52090 | - | - | √ √√ | √ √√ | √ √√ | /// |
| Wirosil® Duplicating flask system small REF 52072 | √√√ | $\checkmark\checkmark\checkmark$ | - | - | - | - |
| Wirosil® Duplicating flask system large | $\checkmark\checkmark\checkmark$ | $\checkmark\checkmark\checkmark$ | - | - | - | - |

^{✓✓✓} optimal · ✓✓ recommended · ✓ suitable

¹ When using plaster, use only plaster grade 4

² High processing temperature for best stability in the processing of self curing acrylic using for full dentures technique

³ Shortened solidification times thanks to cooling in the fridge or cold water bath

⁴ Adjusted weigh

^{5 1} bottle each 1 kg, 1 measuring and mixing cup, 1 spatula, 1 duplicating flask small, 1 duplicating flask large, 1 spray bottle Aurofilm wetting agent, 1 spray bottle Durofluid model spray, 1 instruction for use



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